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### overview

make me dugouts has the experience to supply curved team shelters and football dugouts that offer a full customisation service. From vinyl covered cladding to corporate branded sponsorship logos and messages, we can design and manufacture curved football stadium dugouts to meet your exact specifications. Standard curved frame module details are as follows:

- 1950mm H x 1440mm D x 500mm per person
- 5mm thick clear PetG cladding on Premium football dugouts
- fully welded end caps for a high quality finish no plastic bungs
- galvanised mild steel curved frame (50mm x 50mm box section) rust resistant finish\*
- framework is powder coated to any colour using standard RAL colours
- framework can also be supplied in high grade stainless steel
- large range of seating styles including individual moulded seats, flat bench seating and upholstered sports seats
- vinyl branded panel available with club emblem or 'Home' 'Away' graphics ideal for sponsorship
- bespoke designed team shelters available including portable dugouts for hockey, disabled spectator canopies or fourth official shelters
- supplied flat packed with assembly instructions and pre-drilled framework, alternatively we offer full onsite installation



# modular system

your dugouts can expand with you...

our modular construction means dugouts can have modules 'added-on' at a later date due to the construction of the framework meaning that as you climb the league your curved dugout or shelter can grow with you.

our modular system comes in 1 metre and 2 metre sections increasing the capacity by 2 people or 4 at a time.

we're here to cater to your specifications, whether you're a sports club looking to replace your existing pitch side sports shelters or a contractor involved in an entire new stadium dugout build with in-stand football dugouts, we're here to help...

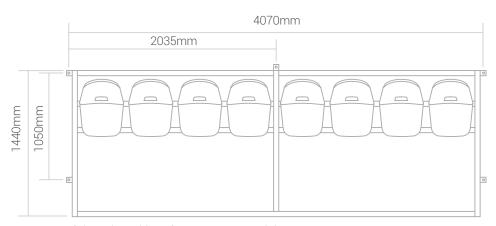


### dimensions

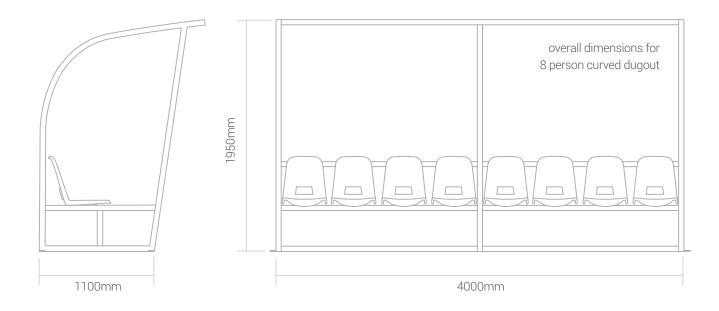
our curved team shelters and football dugouts can be made in any size and style to suit your needs, however we do manufacture three main size options based on our 2 metre modules to suit the most frequently requested sizes:

- 4 person / 2000mm W
- 8 person / 4000mm W
- 12 person / 6000mm W

we generally work on a standard of allowing 500mm per person, unless high-end seating such as Recaro or Cobra seats are being used.



fixing tab positions for 8 person curved dugout



# choose your finish

dugouts are manufactured from 50mm x 50mm mild steel box section as standard. we offer 3 finishes for our dugout framework; galvanised only, galvanised and powder coated or brushed stainless steel. all 3 finishes have their pros & cons and associated costs.

#### galvanised only

- increased corrosion protection we prefer not to supply any dugout frame without this
- minimal maintenance required
- 10 year guarantee offered with this finish

### powder coated and galvanised

- increased corrosion protection
- minimal maintenance required, easy clean finish
- 10 year guarantee offered with this finish
- large range of colours available, we can also colour match for additional cost

#### brushed stainless steel

- · weather resistant finish
- high end finish
- rust resistant



#### galvanised

extremely durable finish with a corrosion resistant zinc coating to BSEN1461. High levels of impact resistance and abrasion with a 10 year corrosion warranty.



#### galvanised & powder coated

powder coating is applied in addition to the galvanised finish and is available in a variety of RAL colours to match your clubs colours in accordance to BS3900.



#### brushed stainless steel

high end weather resistant finish using 316-grade stainless steel.

## choose your seating

we offer a vast range of seats to fit within our dugouts whether it's our standard curved frame team shelter or a custom designed bespoke dugout. Different styles of seats allow for different numbers of players within the dugout according to the seat centres, in general we allow for 500mm per person.

seats are available in various colours, finishes and some styles with the option of personalisation through either screen printing or embroidery, our in—house design service means you will always have a full 3D visual layout prior to ordering to be sure of what the actual seat will look like once manufactured.

many of our football dugout seat styles are independently fixed to the dugout framework meaning that you can upgrade these as you climb the leagues without any implications on the dugout itself subject to size (see our modular system page for details on adding extensions to dugouts).



bench

12mm thick solid textured plastic bench available in various colours



moulded seats

cost effective seating solution available in a range of colours



BS premium tip-up

range of colours with various customisation options, club/sponsor logo options



SS1 customised sports seat

high quality finish with multiple colour options and club/ sponsor logo options



individual moulded bench

moulded plastic shells available in a variety of colours



SA tip-up

available in a range of colours to suit your club branding



SC padded tip-up

padded tip-up seat, with choice of colours and club/ sponsor logo options



SS2 customised sports seat

high quality finish with multiple colour options and club/ sponsor logo options

@hello@mm-dugouts.co.uk

**C**01460 355 100

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## choose your extras

in addition to the dugouts frames, we also offer a range of extras to help customise your football dugout or team shelter.

our sponsorship panels allow you to display messages, logos and HOME or AWAY vinyl's, particularly good for helping get funding, we can happily supply you with 3D visuals to show the layout prior to ordering allowing for tweaks to be made to the dugout frame design.

the low level mild steel cladding offer additional protection to the team shelters from impact, this can be particular useful for hockey dugouts due to the nature of the ball used during play.

add club logos for the clear cladding panels, low level vinyl panels for helping enhance club or sponsors branding or HOME and AWAY vinyl's for the front crossbar – we can happily supply 3D visuals prior to ordering.

our padded crossbars are a great addition to any dugout, ideal for sponsorship messages and to help enhance club branding through logo placement, we can supply these in a range of colours all custom designed to suit your needs. these can be ordered at the same time as your football dugout order or at a later date.

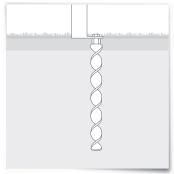
dugouts are supplied with fixings for concrete as standard however we can supply fixings for most surfaces. the ground anchors are particularly well suited for grass, allowing dugouts to be repositioned, we can also offer anchors for tarmac surfaces. for portable dugouts on wheels please see our portable dugout section.



low level cladding suitable for hockey dugouts for extra protection.



high level cladding suitable for hockey dugouts for additional extra protection.



ground anchors securely fixes the dugout to grass surfaces.



sponsor panel an additional steel panel

secures along the front of the dugout for vinyls and messages.



vinyls

club logos, sponsorship logos or anything you can think of, all applied prior to delivery.



padded vinyls

great for club and sponsor logos and protects the frame edges and players heads from knocksl

# playstation vita

we were contacted by a marketing company to create football dugouts for use at the launch of the new Sony PS Vita handheld console.

the dugouts needed to have the option of a support arm with a table onto which the devices could be mounted with cable feed running through the framework. Our designers worked on 3D visuals to create a realistic impression of how the dugouts would look enabling the marketing company to get simple signoff from their client and we put the order into production.

delivery was made via our usual dedicated haulier which meant we could be accurate with the ETA on site.



## arabian cup

at make me dugouts we like a challenge, this particular project involved manufacturing bespoke dugouts ready for despatch within two weeks and flying them to Yemen for use at the 20th Arabian Gulf Cup!

we utilised our standard curved frame sections to create curved football dugouts. the dugouts had moulded seats supplied in dark blue, part of a range of coloured seating that we offer on all our sports dug out designs.

we completed the order on time and had the football dugouts ready for despatch but were then faced with the news that there had been a security threat and all aircrafts were embargoed. now...whilst we will try to do everything in our power to get customers orders to them on time, this was an issue which was beyond our control and made the volcanic ash cloud that tried to delay our South African World Cup dugouts seem fairly straight forward!

after several conversations with the Foreign Embassy, our customer in Yemen and our Logistics company, the issues were finally resolved and as a one-off shipment we could get the order through but with additional security checks.



# contact

make me ltd unit 10 new cross court south petherton ta13 5hz

**4** 01460 355 100

@ hello@mm-dugouts.co.uk

